

Work Order ID 52386

Tuesday, September 22, 2009 11:06:47 AM

Page 1

Item ID: D2562-013

Accept

Setup Start

Revision ID: D

Stop

Item Name: Strut

Start Date: 9/23/2009 Start Qty: 5.00

Cust Item ID:

Required Date: 10/9/2009 Req'd Qty: 5.00

Customer:

Reference:

Approvals: Process Plan: mmf Date: 23/9/09 Tooling: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D2562

Rev D

100

0.00



NC BRAKE

Brake NC

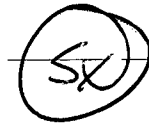
Memo

Brake NC

Punch to length as per Dwg D2562

0.00

m. h 09/09/30



110

0.00



Small Fab

Small Fab

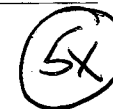
Memo

Small Fab

1- Bend end as per Dwg D2562 Angle "D" □ 2- Deburr

0.00

m. h 09/10/01



120

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

Quality Control

0.00

27 5 09/10/01



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Item ID: D2562-013

Accept



Setup Start



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Stop



Item Name: Strut

Start Date: 9/23/2009 Start Qty: 5.00



Cust Item ID:

Required Date: 10/9/2009 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Powdercoat Powder Coating	White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel M112260 Memo START TIME: 11:15 AM OVEN TEMPERATURE: 11:45 AM FINISH TIME: 4:00 PM	0.00 0.00		7 24 09/10/13		(45)	0		
140 QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00		6 09/10/13		(6)			
150 Packaging Packaging	Identify as per dwg & Stock Location: 270 Memo	0.00 0.00							09/10/14 (5)

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Item ID: D2562-013

Accept



Setup Start



Revision ID: D

Stop



Item Name: Strut

Start Date: 9/23/2009 Start Qty: 5.00



Cust Item ID:

Required Date: 10/9/2009 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/10/14

09-10-14

Picklist Print

Tuesday, September 22, 2009 11:06:46 AM

Page 1

Work Order ID: 52386



Parent Item: D2562-013RevD



Parent Item Name: Strut

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.500W.035		Purchased	No			100	f	155.8625	12.0611			

304 RD Tube .500 x .035W

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

155.8624674

108250

2.23

111097

24.687936

111704

31.6682737

112187

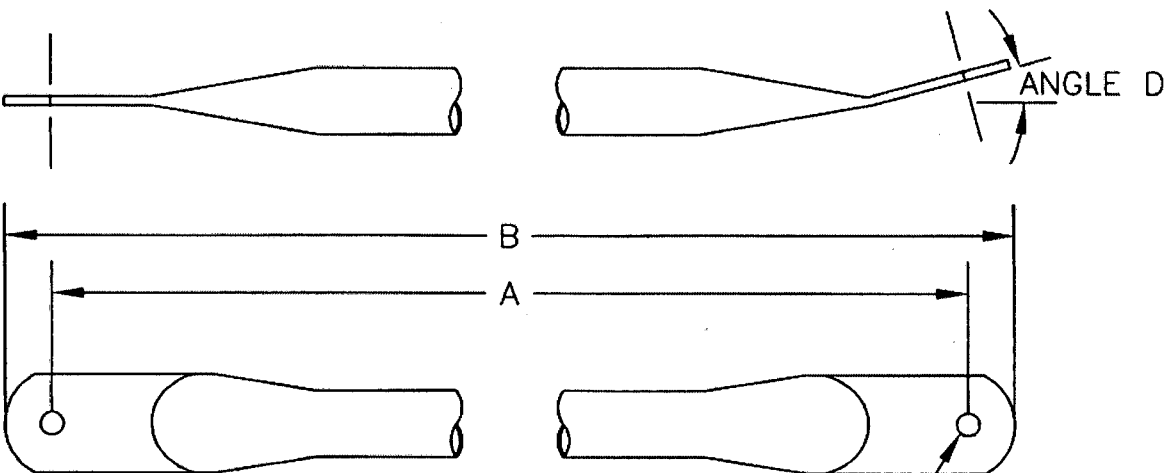
97.2762577

M. L. 09/09/30

M112800 *

DART

DESIGN	CP	DRAWN BY	RF	DART AEROSPACE LTD
CHECKED	#	APPROVED	#	HAWKESBURY, ONTARIO, CANADA
DATE	05.05.18	TITLE	D2562	REV. D
		SCALE	1:2	
A	96.05.01	NEW ISSUE		
B	98.10.15	UPDATED MATERIAL NOTE (TSR A603)		
C	02.06.05	ADD -005; ADD FINISH		
D	05.05.18	ADD -007/-011/-013; UPDATE -005		



PART #	DIM A	DIM B	DIA C	ANG D
D2562-001	19.68	20.48	-	10
D2562-003	20.37	21.17	-	18
D2562-005	29.00	29.80	-	30
D2562-007	19.22	20.02	-	0
D2562-011	25.79	26.59	-	16
D2562-013	26.63	27.43	-	24

GENERAL NOTES

- 1) MATERIAL: AISI 304/316/318 SS 0.500 OD X 0.035 WALL (REF DART SPEC. M304TR0.500W.035) ENSURE SEAMLESS TUBE IS USED
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

RELEASED

05.05.27

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RETURN TO
ENGINEERING
UNCONTROLLED
SUBJECT TO APPROVAL
WITHOUT NOTICE
WORK GROUP
NO. 52385